

Material - ASTM A732 7Q

Standard Specification for Castings, Investment, Carbon and Low Alloy Steel for General Application, and Cobalt Alloy for High Strength at Elevated Temperatures

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A732 / A7323M Casting, Investment, Carbon and Low Alloy Steel for General Application Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.250 - 0.350		
Silicon	Si %	0.200 - 0.800		
Manganese	Mn %	0.400 - 0.700		
Phosphorus	P %	0.040 max.	Annealing or Normalising or Hardening + Tempering	
Sulphur	S %	0.045 max.		
Chromium	Cr %	0.800 - 1.100		
Copper	Cu %	0.500 max.		
Molybdenum	Mo %	0.150 - 0.250		-
Tungsten	W %	0.100 max.	Mechanical Properties	
Other	Ot %	0.600 max.	Tensile Strength in Mpa	1030 min.
Iron	Fe %	Balance	Yield Strength in Mpa	793 min.
-	-	-	Elongation in %	7 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-		Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Country Grade Belong to the Industry	
4130	AISI	USA	Forging, Bar, Wire, and Shape	
J13045	UNS	USA	Forging, Bar, Wire, and Shape	
4130	SAE	USA	Bar, Tube, Sheet, Strip and Forging	
A579 G13	ASTM	USA	Forging	
J13048	UNS	USA	Casting	
K 13247	UNS	USA	Steel	
4130	AMS	USA	Bar and Forging	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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